

**ILIM**Koryazhma  
Branch

**SPECIFICATION  
KRAFTLINER  
PM-4**

Property	Values										
	125	130	135	140	150	160	170	175	186	200	
1. Grammage, g/m <sup>2</sup> (ISO 536)											
2. Moisture, %, (ISO 287), min/max											
3. Cobb test 60, g/m <sup>2</sup> (ISO 535) min/max top bottom											
4. SCT CD, kN/m (ISO 9895) Typical Guaranteed min	2,60	2,65	2,75	2,85	3,00	3,10	3,30	3,45	3,70	4,05	
5. Bursting Strength, kPa, (ISO 2758) Typical Guaranteed min	2,40	2,50	2,55	2,60	2,85	2,95	3,05	3,15	3,50	3,80	
6. Air Resistance (Gurley), s, (ISO 5636/5) Typical Guaranteed min	660	670	680	700	735	775	810	820	860	910	
7. Dennison test, №, (TAPPI 459-SU-65) top min		610	630	650	675	700	730	755	770	805	
8. Brightness, %											
9. Test climate, (ISO 187)											

Temperature (23 ± 1) °C, relative humidity (50 ± 2) %  
Maximum basic weight tolerance ± 3 %.

14 - 17

16

70

60